

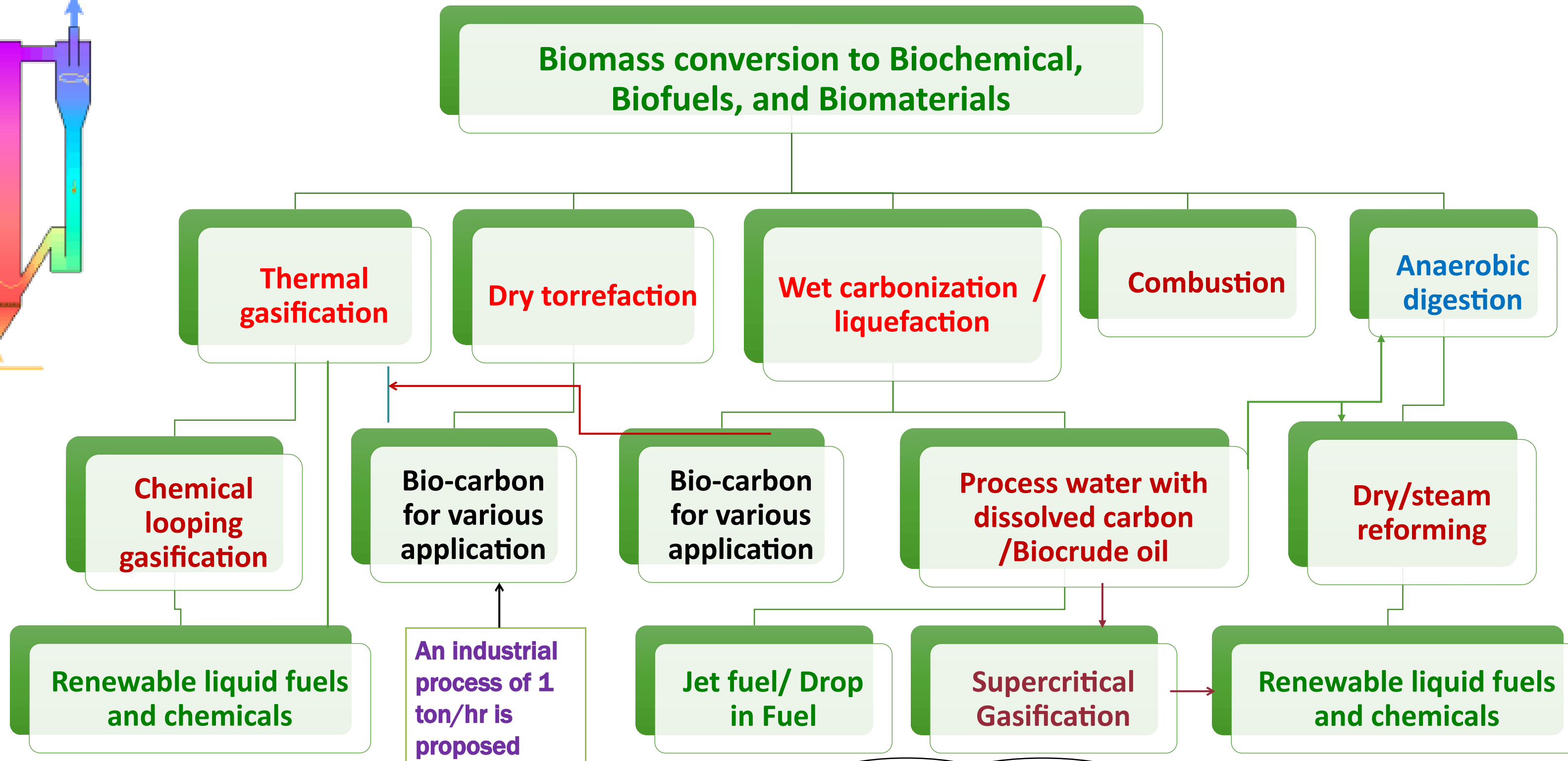
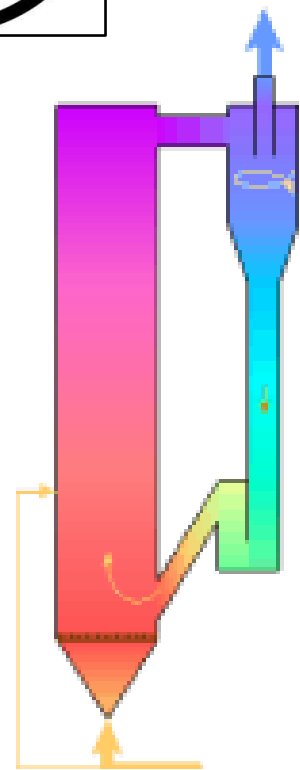
# Development of functional activated carbon based on Corn Distiller Soluble to for enhanced CO<sub>2</sub> capture

Presenter: Aneela Hayder, Ph.D candidate ([ahayder@uoguelph.ca](mailto:ahayder@uoguelph.ca))

Advisor: Prof. Animesh Dutta ([adutta@uoguelph.ca](mailto:adutta@uoguelph.ca))

University of Guelph, Guelph, Ontario, Canada



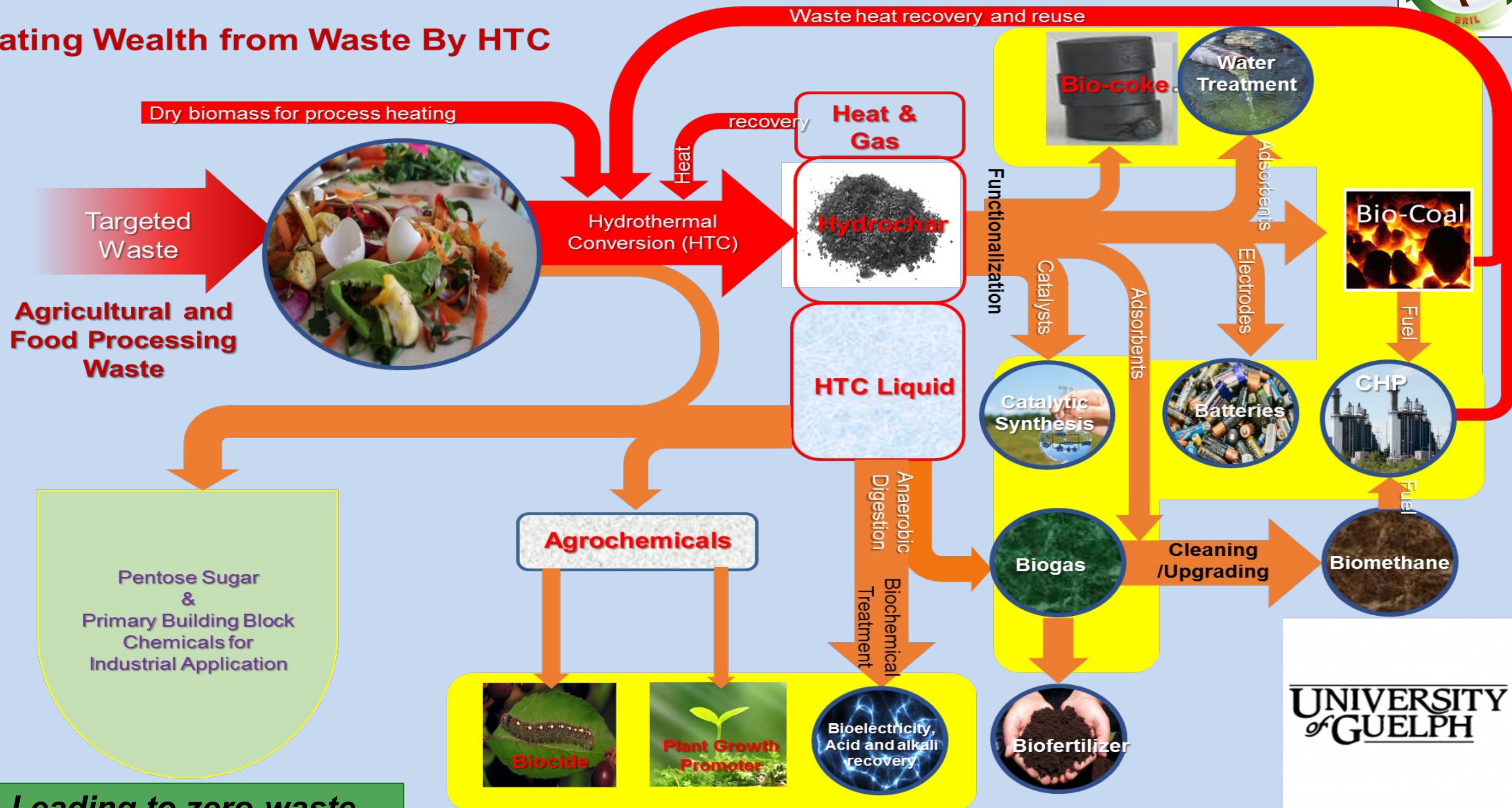


Life Cycle analysis (LCA) and Life Cycle cost analysis (LCAA)



**Approach:** Preprocess greenhouse residues, energy crops, crop residues, municipal green bin fruit processing wastes through HTC processing.

## Creating Wealth from Waste By HTC



Approach Under Evaluation

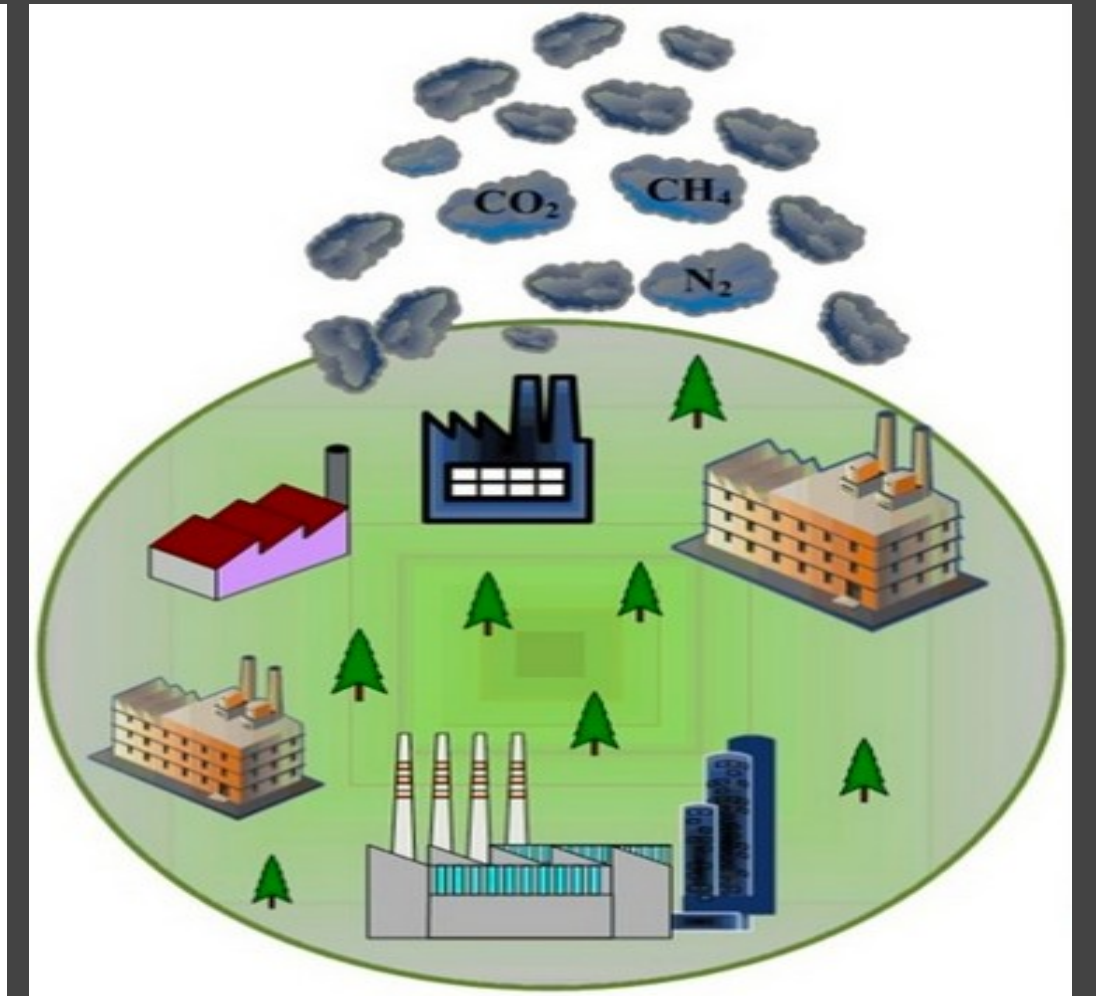
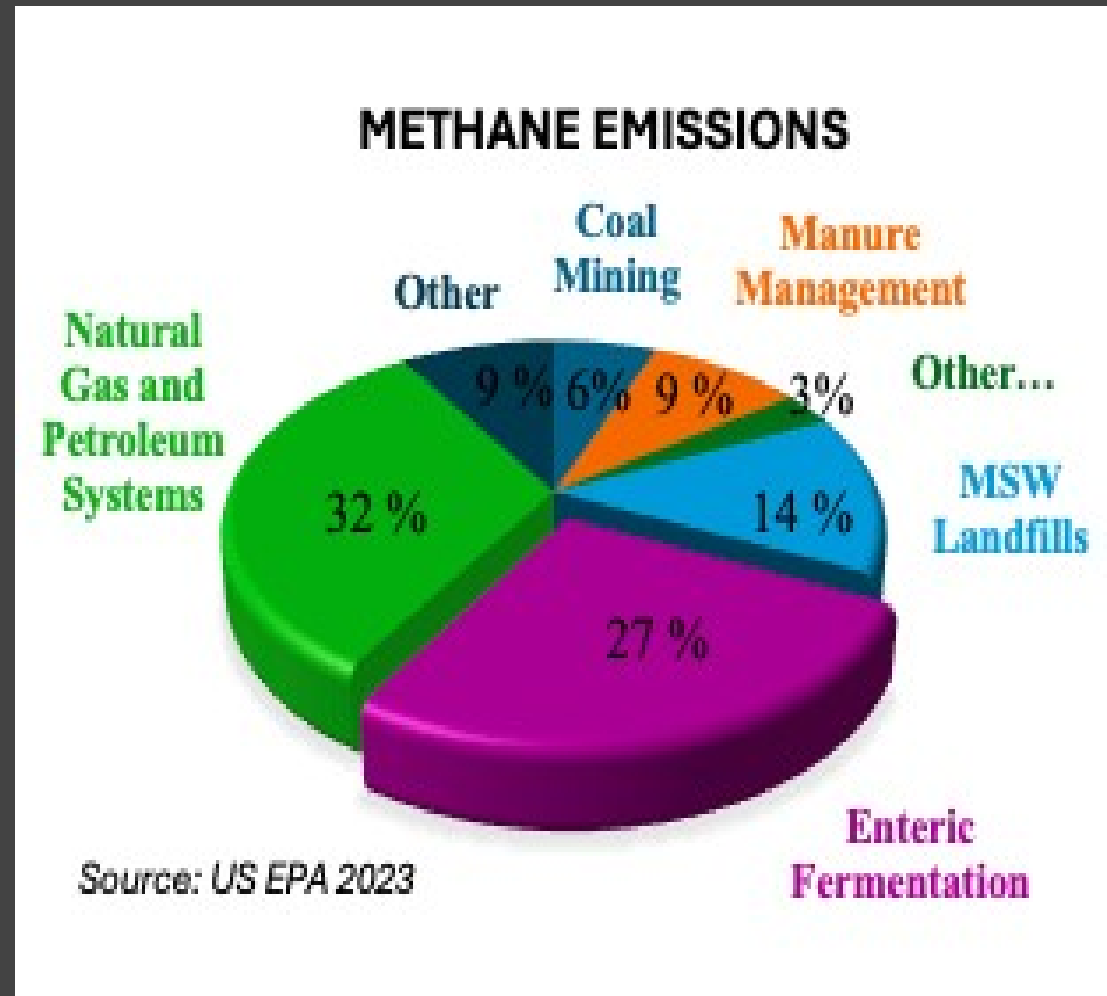
**Leading to zero-waste solutions**

HTC products from low quality agri-food residue can be a potential newer value chain



# INTRODUCTION

- CO<sub>2</sub> is recognized as the primary greenhouse gas.
- Human activities such as fossil fuel combustion, industrial and agricultural processes are the main sources of CO<sub>2</sub> emissions.
- Developing and applying a novel and sustainable technology or products to capture CO<sub>2</sub> is essential yet remains challenging.



In our study, activated carbon with a high surface area has been produced via the Hydrothermal carbonization technique (HTC) combined with the KOH activation synthesis route to capture CO<sub>2</sub>.

# Conventional synthesis route

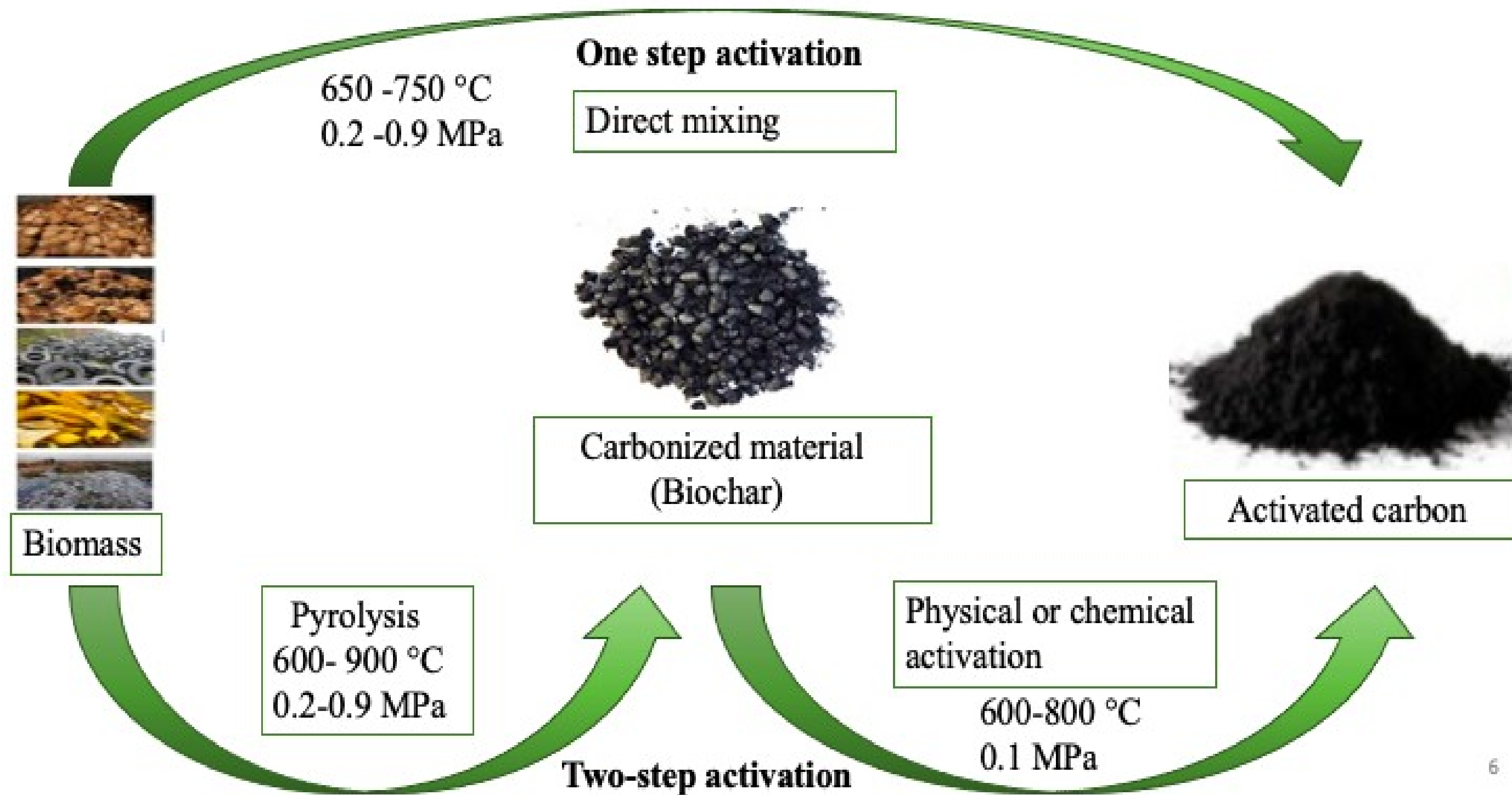


Fig 1. Conventional synthesis route to produce activated carbon.



# Our synthesis route

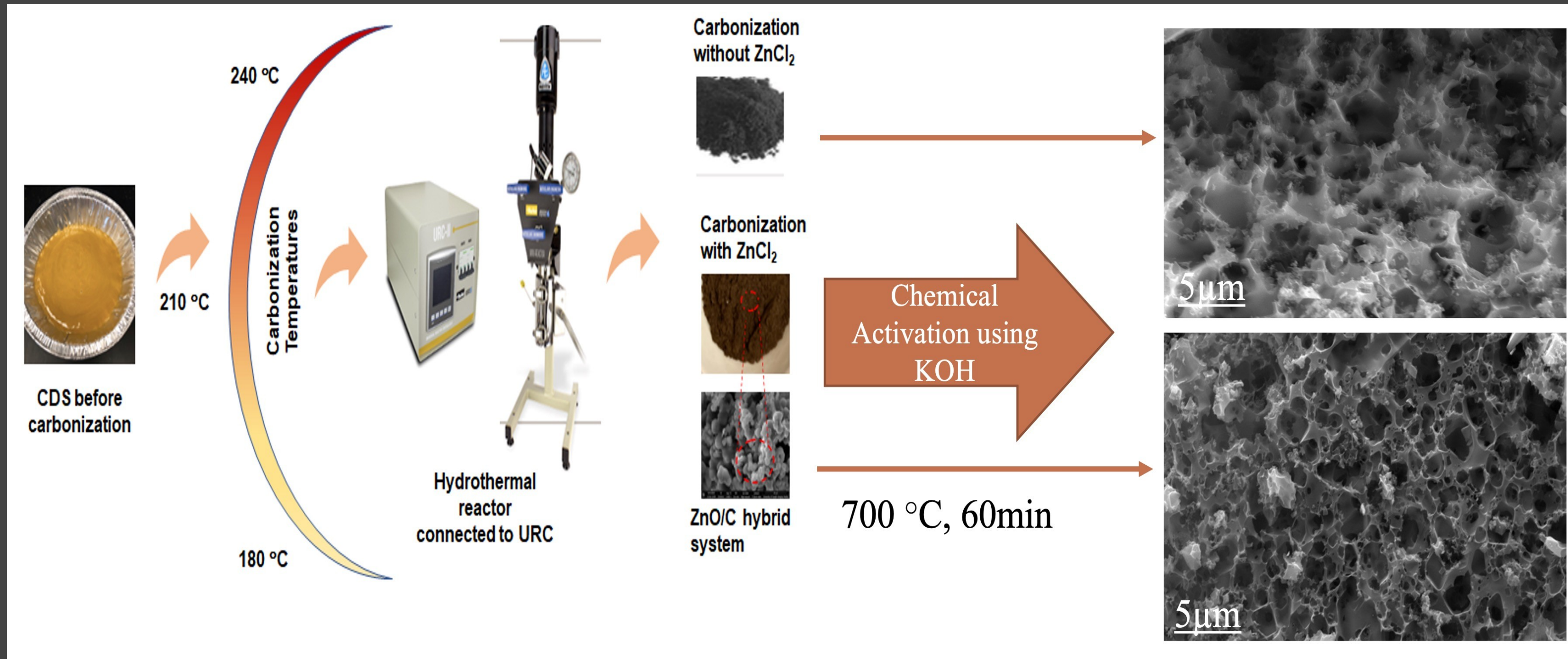


Fig 2. Schematic representation of proposed synthesis route to produce activated carbon.

## Acronyms

- Optimized conditions were used to perform catalytic HTC using various ratios of  $\text{ZnCl}_2$  (1:10, 1:5, 1:7, 1:3, 1:2 and 1:1 biomass to  $\text{ZnCl}_2$ )
- $\text{ZnO/C-1:7}$  and  $\text{ZnO/C-1:3}$  hybrid systems were selected for further analysis, as exceeding the concentration of  $\text{ZnCl}_2$  in biomass beyond 1:3, led to surface agglomeration and lower mass yield.
- The raw CDS (R-CDS) and Opt-HC (hydrochar at optimal conditions) were chosen for baseline comparison.



# Results and Accomplishments

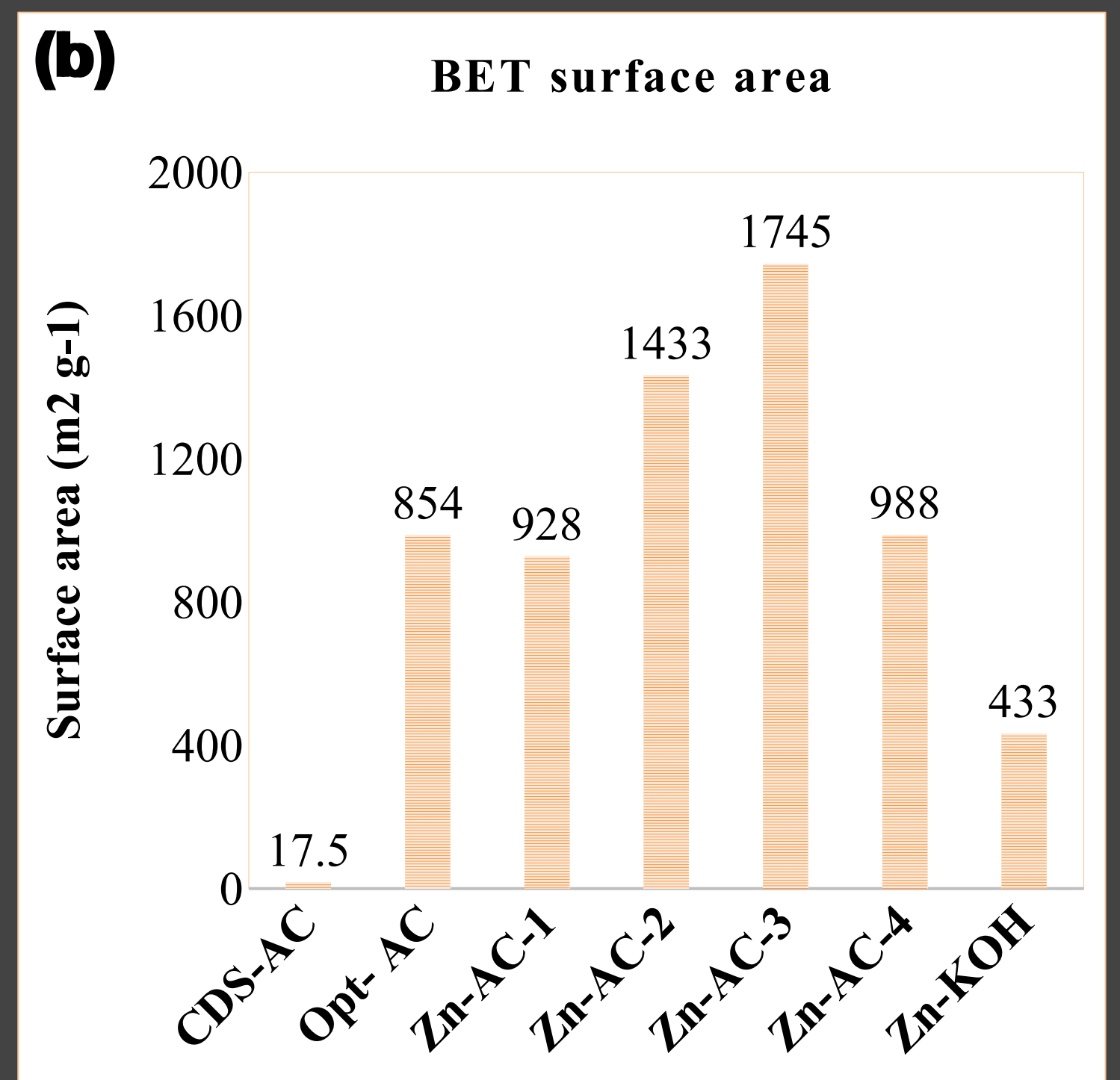
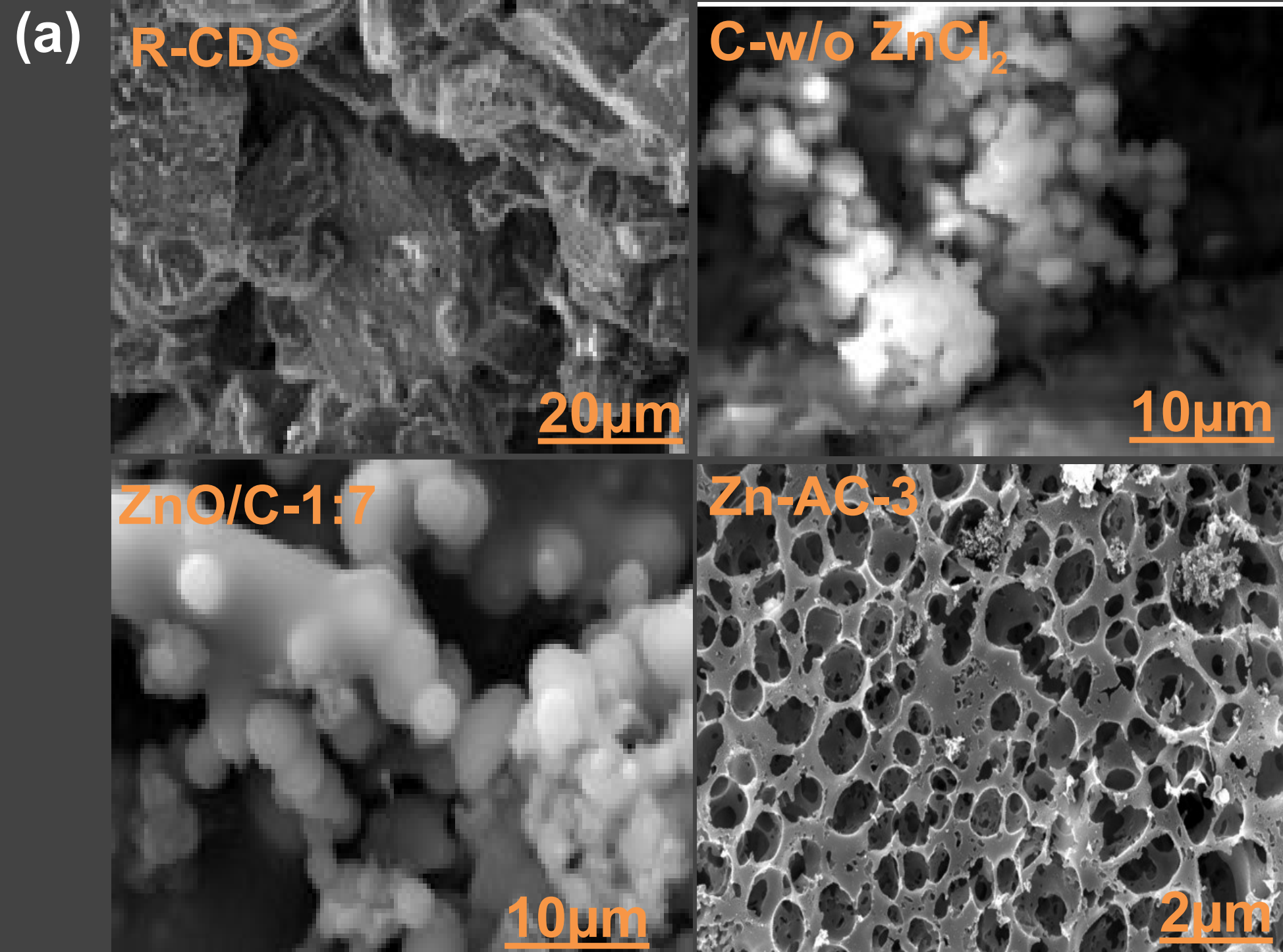


Fig 3. (a) SEM images and (b) BET surface area of synthesized activated carbon.



# Results and Accomplishments

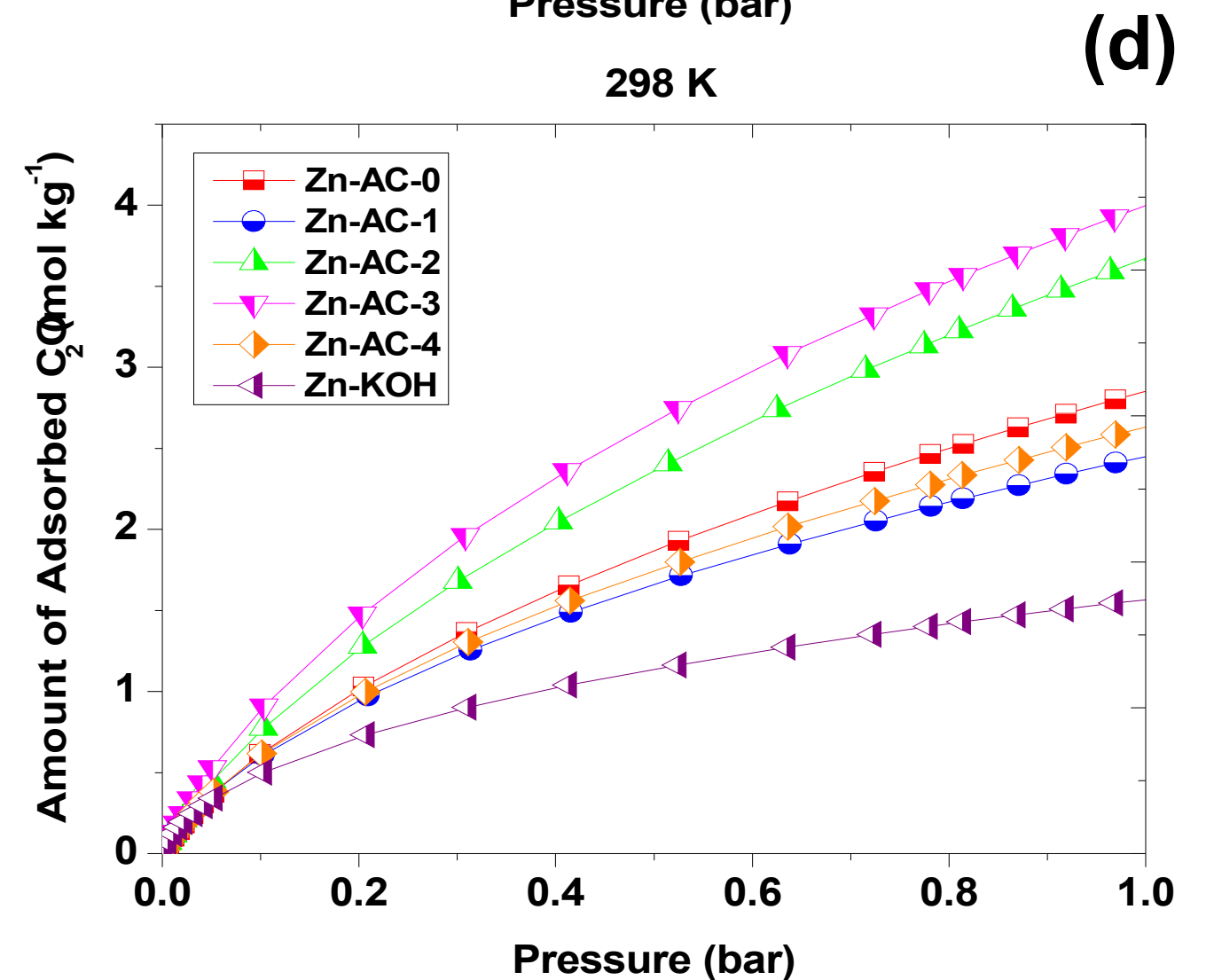
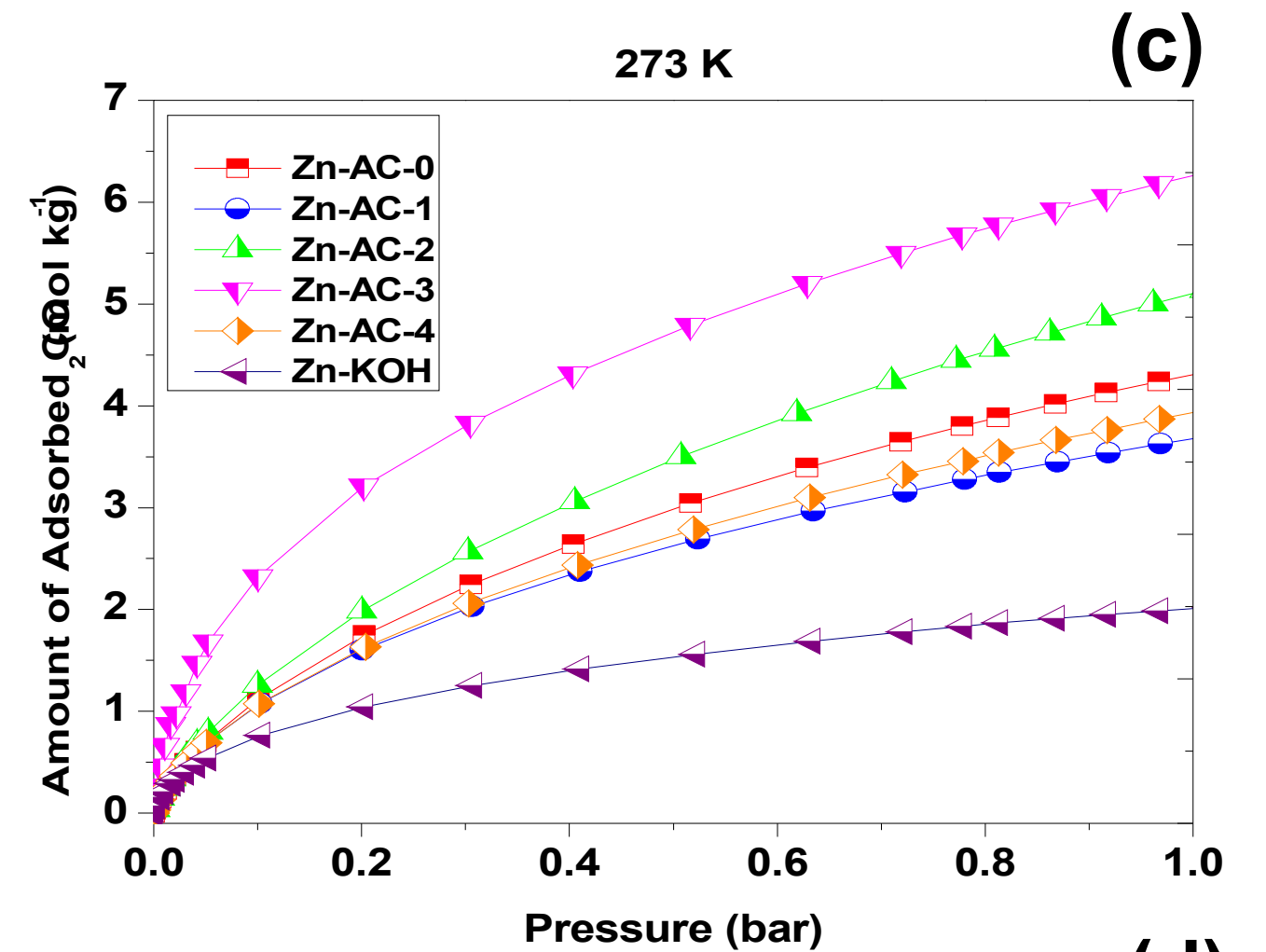
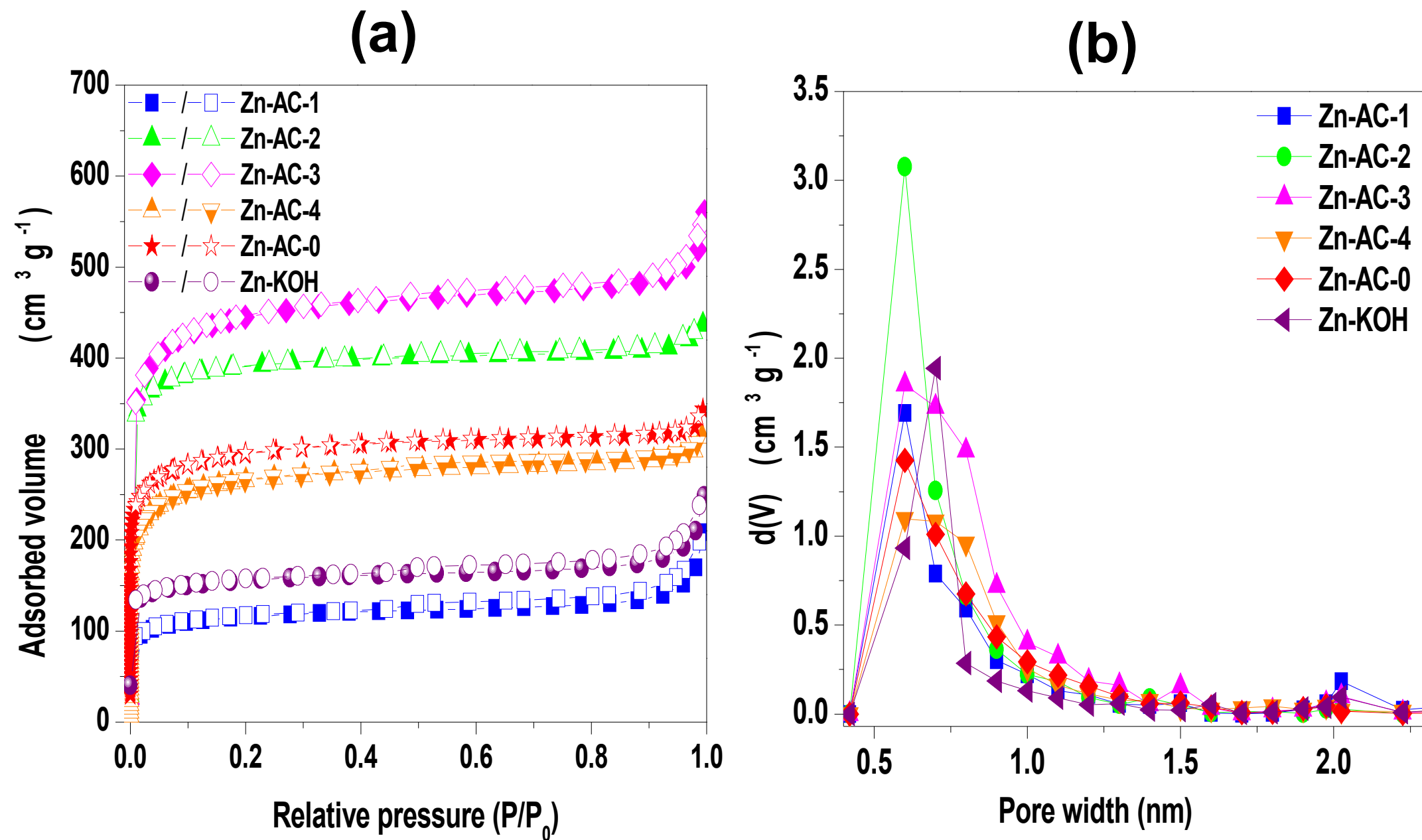


Fig 4. (a) N<sub>2</sub> adsorption/desorption and (b) Differential pore volume and CO<sub>2</sub> adsorption isotherms at (c) 273 K, (d) 298 K for synthesized activated carbon.



# Challenges

- Scaling up the activation process is still a challenge.
- The market success of activated carbon depends on consistent quality and properties tailored for specific applications (e.g. water treatments and gas adsorption).
- High operational and capital costs for large-scale systems, including energy, activating agents, and reactor infrastructure.
- However, these challenges can be overcome by process optimization, scaling economies, and diversifying end-product applications.
- Achieving high yield, energy efficiency, and throughput.
- A successful activated carbon project will not only push the boundaries of technology but also create tangible benefits for AAFC and the farming community by increasing the value of agriculture residues, providing economic opportunities, and driving sustainability in Canada's biomass sector.





# Next steps and Bring Home Messages

- Cyclic stability and ease of regeneration are as crucial as adsorption capacities for CO<sub>2</sub> adsorbents as an important characteristic.
- CO<sub>2</sub> adsorption isotherm of activated biocarbon should be investigated for cyclic stability and regeneration to analyze its applicability for practical applications such as post-combustion CO<sub>2</sub> capture, where adsorption occurs between (25-70 °C).

This study provides insightful guidance for designing the multifunctional carbon material based on low value biomass as a CO<sub>2</sub> adsorbent as well as for environmentally sustainable applications.

This study directly contributes to circular bioeconomy by emphasizing resource efficiency, waste valorization, and environmental sustainability.

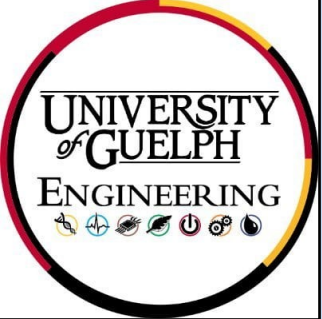


# Acknowledgements

- The Government of Canada under the Sustainable Canadian Agricultural Partnership
- Biomass Canada Cluster, a BioFuelNet Canada initiative
- Supergen Bioenergy Hub (UK)
- Biorenewable Innovation Lab, University of Guelph







# BRIL Team





# References

1. Hayder, A.; Norouzi, O.; Sharma, S.; Santos, R.; Dutta, A. A Novel Approach for the Facile Synthesis of Zinc Oxide/Carbon Hybrid Systems from Corn Distillers Soluble: Surface Modification and Characterization for Sustainable Remediation. *Chemosphere* **2024**, *357*, 141864. <https://doi.org/10.1016/j.chemosphere.2024.141864>.
2. Corn Distillers Solubles as a Plant-Based Bioresource for Proteins and Bioactive Peptides: Current Status and Bioprosects- a Critical Review. S Sharma, A Hayder, R Pradhan, A Manickavasagan, M Thimmanagari, ...*Food Reviews International* *40* (1), 574-619
3. MacDermid-Watts, K.; Pradhan, R.; Dutta, A. Catalytic Hydrothermal Carbonization Treatment of Biomass for Enhanced Activated Carbon: A Review. *Waste Biomass Valorization* **2021**, *12* (5), 2171–2186. <https://doi.org/10.1007/s12649-020-01134-x>.
4. Ubene, M.; MacDermid-Watts, K.; Dutta, A.; Van Der Kuur, C. High Surface Area Microporous Activated Carbon from Corn Fiber Using Graphene Oxide-Assisted Hydrothermal Carbonization. *ACS Sustain. Resour. Manag.* **2024**, *1* (6), 1053–1067.
5. Wu, Y.; Zhang, H.; Wei, Z.; Xiong, D.; Bai, S.; Tong, M.; Ma, P. Structure and Catalytic Performance of Carbon-Based Solid Acids from Biomass Activated by ZnCl<sub>2</sub>. *Catalysts* **2023**, *13* (11), 1436. <https://doi.org/10.3390/catal13111436>.